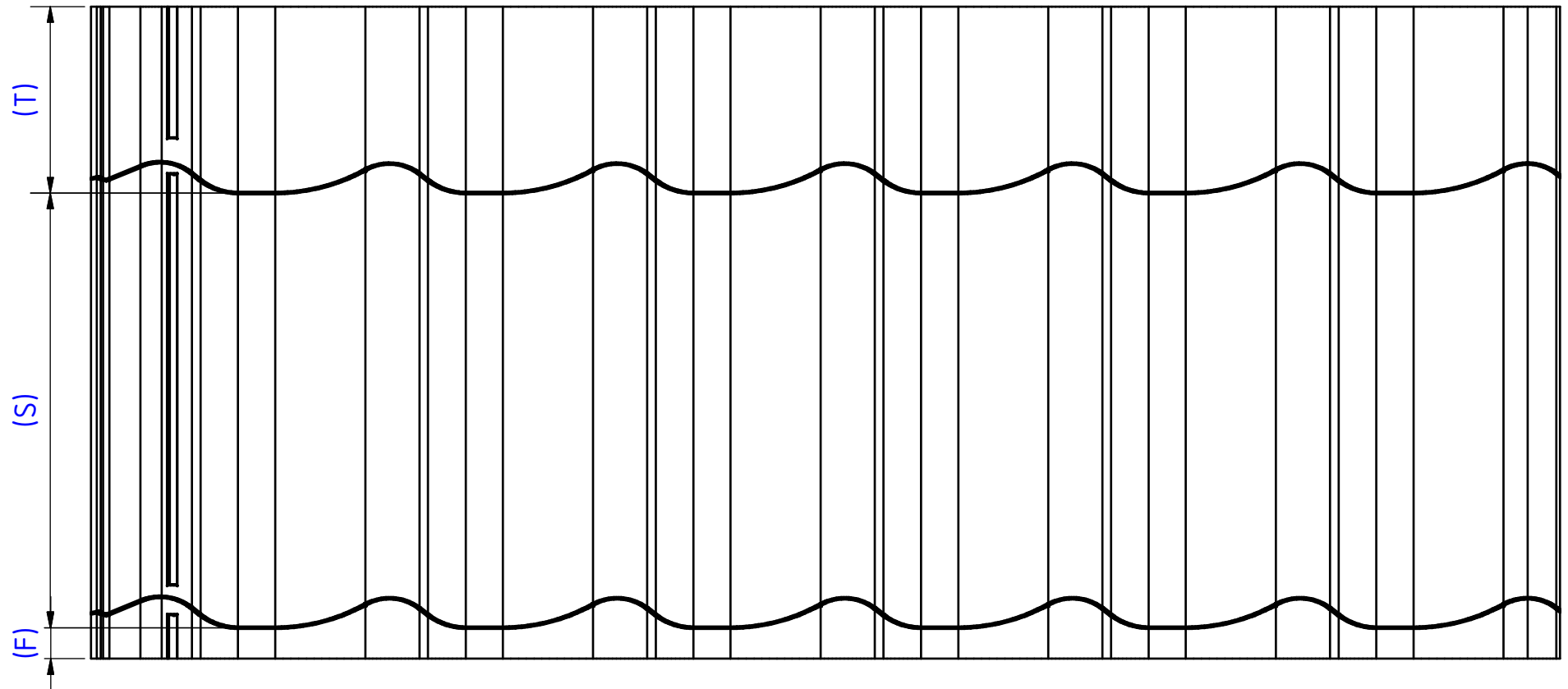
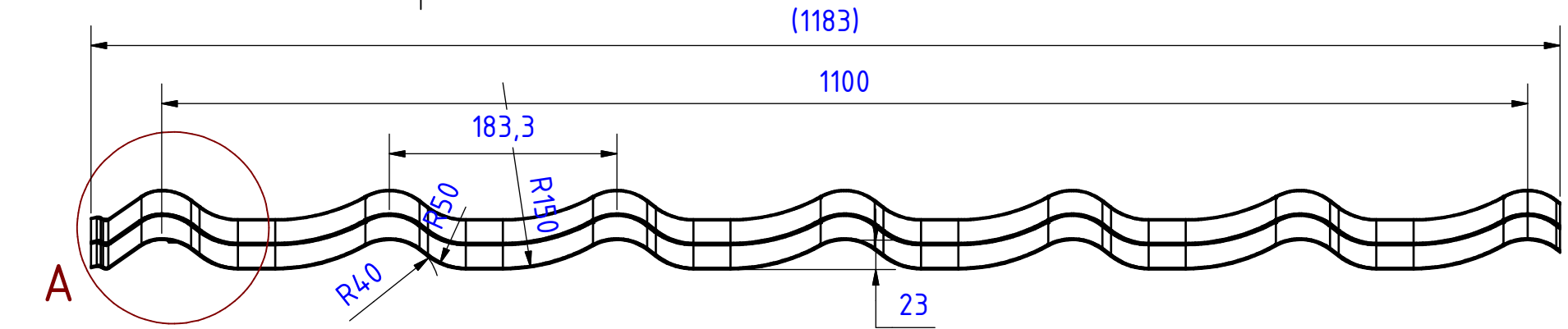
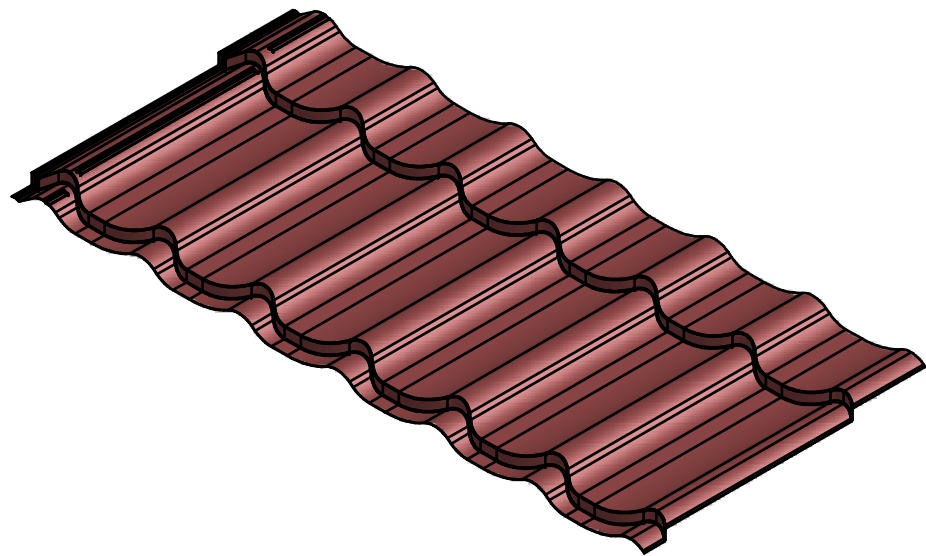
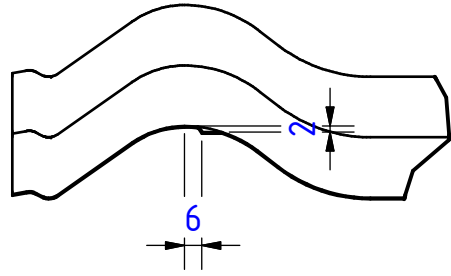


PROFILE APPROVED	
Name Clarification	
Singature	
Date	

A (0,40 : 1)



Raw material thickness (after coating)	0,45-0,55mm
Raw material width	1250mm
Raw material quality	S280GD+Z 320GD+Z
Tolerances according to EN 508-1:200	

Raw material yield strenght (Rp0.2) 280-360 N/mm2 (after coating, tested according to EN 10147)
Rp0.2 /Rm relation of the material shall be <0.9 and Ae shall be <5%

Height of Step	14mm 20mm
Front edge (F)	25mm
Step lenght (S)	350mm/400mm
Max lenght of sheet (L) is 8000mm	
Sheet tail lenght (T) is variable depending on length of sheet	
Min lenght of sheet (L) in Front edge+lenght of step width of pressing tool (100mm)	

Osa Part	Piirustusnumero Drawing Number	Osan tai kokoonpanoryhmän nimitys Description	Mitat, muoto, malli Dimensions, shape, model	Materiaali Material	Määrä Amount	Kpl Reg'd
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Toleranssit - Tolerances	Pintakäsittely - Surface Finishing	Massa Weight	Mittakaava Scale	
	Väri - Color	Lask. 2,77 kg Punn. kg		
	TIILIPROFIILI TE23_1100 TILE PROFILE	Projekt / Project		
	Suun. - Drawn by ESU 04.12.06			
	Tark. - Checked by			
Piirustusnumero / DWG.NO 500004163				